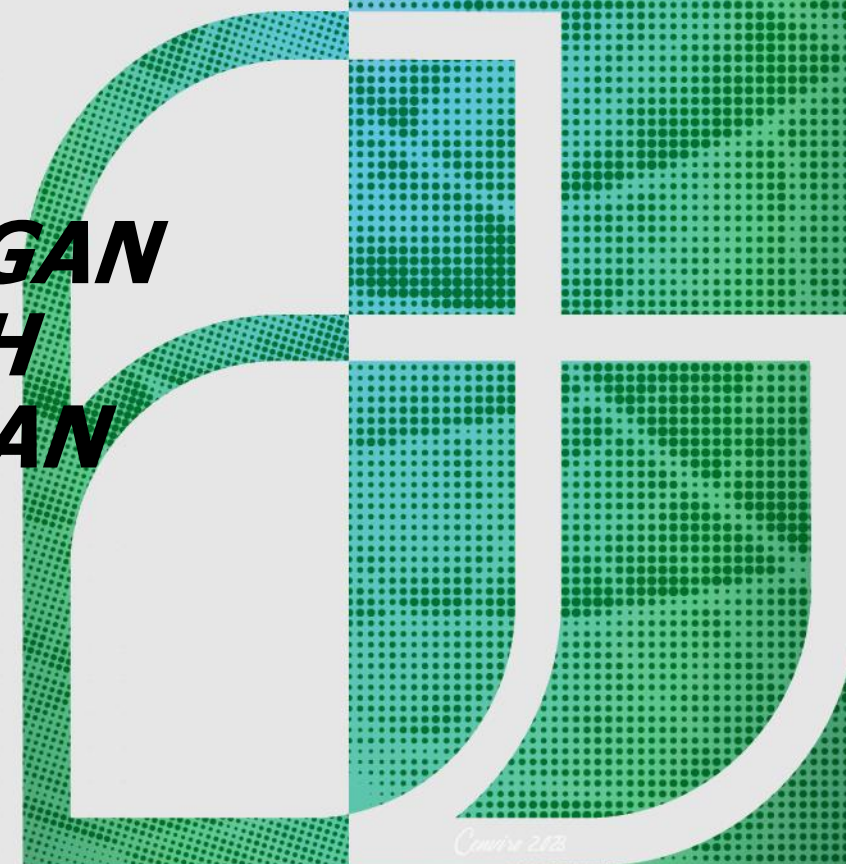


UNIVERSITI MALAYSIA PERLIS

***"KURSUS PENGURUSAN BUANGAN
TERJADUAL – KAEDAH-KAEDAH
PENGASINGAN, PEMBUNGKUSAN
DAN PERLABELAN BUANGAN
TERJADUAL"***

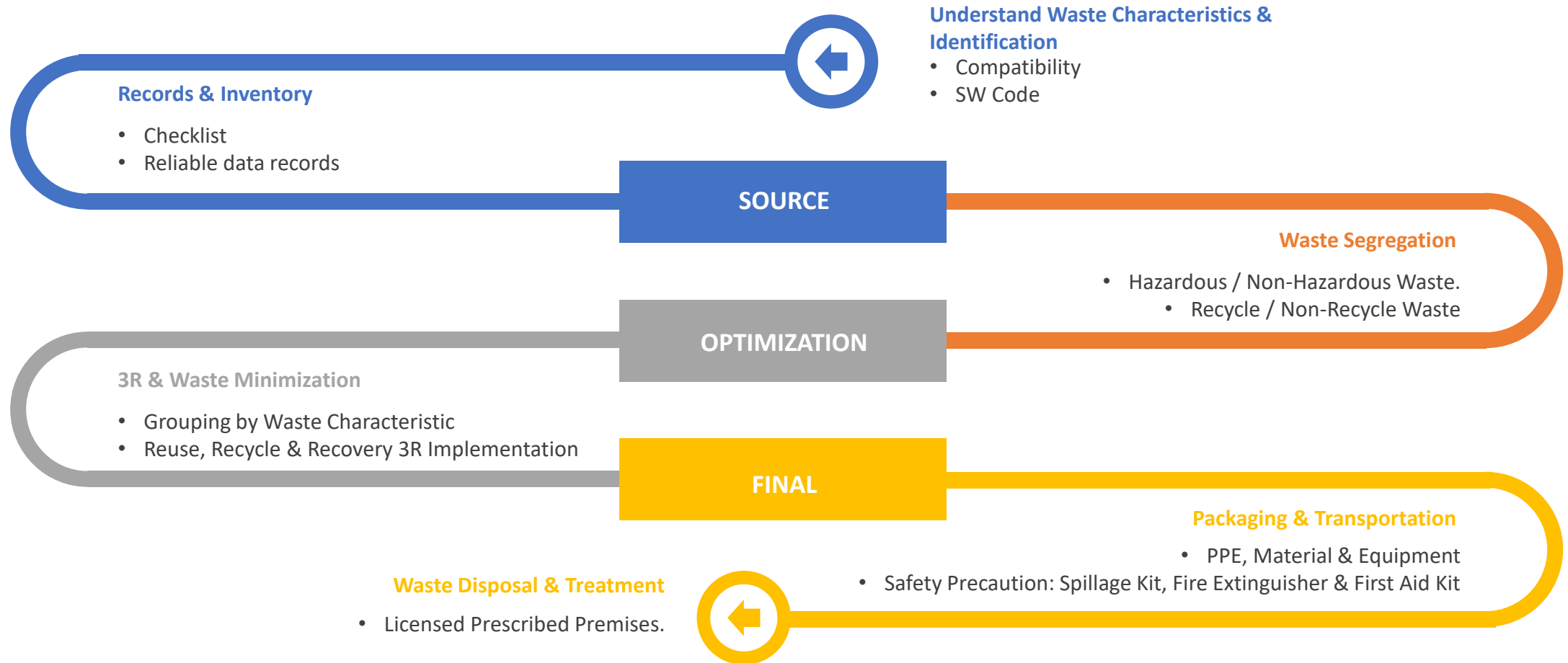


Agenda

1. Regulation & Guidelines
2. PPE Requirement During Packaging Work
3. Risks & Consequences Of Improper Packaging And Segregation
4. Notable Packaging Projects by Technical Sales



Basic Step to Optimize Scheduled Waste Packaging



REGULATION & GUIDELINES



WHAT IS SCHEDULED WASTE?

Scheduled Waste is defined as any waste falling within categories of waste listed in the **First Schedule of the Environmental Quality (Scheduled Wastes) Regulations 2005**.



categories listed under
First Schedule of the
Regulations



Regulation & Guidelines

What is Scheduled Waste?



Ignitable



Corrosive



Toxic



Infectious



Reactive

Regulation & Guidelines

EQ (SCHEDULED WASTE) REGULATIONS: REGULATION 8



RESPONSIBILITY OF WASTE GENERATOR

1.

Every waste generator shall ensure that scheduled wastes generated by him are properly stored, treated on-site, recovered on-site for material or product from such scheduled wastes or delivered to and received at prescribed premises for treatment, disposal or recovery of material or product from scheduled wastes.

2.

Every waste generator shall ensure that scheduled wastes that are subjected to movement or transfer be packaged, labelled and transported in accordance with the guidelines prescribed by the Director General.

Regulation & Guidelines

EQ (SCHEDULED WASTE) REGULATIONS: REGULATION 9

STORAGE OF SCHEDULED WASTES

1. Scheduled wastes shall be stored in containers which are compatible with the scheduled wastes to be stored, durable and which are able to prevent spillage or leakage of the SW into the environment.
2. Incompatible SW shall be stored in separate containers, and such containers shall be placed in separate secondary containment areas.
3. Containers containing SW shall always be closed during storage except when it is necessary to add or remove the SW.



Regulation & Guidelines

EQ (SCHEDULED WASTE) REGULATIONS: REGULATION 10

LABELLING OF SCHEDULED WASTES

1. The date when the SW are first generated, name, address and telephone number of the WG shall be clearly labelled on the containers that are used to store the scheduled wastes.
2. Containers of SW shall be clearly labelled in accordance with the types applicable to them as specified in the Third Schedule and marked with the SW code as specified in the First Schedule for identification and warning purpose.
3. No person is allowed to alter the markings and labels mentioned in subregulations (1) and (2)



EQ (SCHEDULED WASTE) REGULATIONS: REGULATION 9

STORAGE INFRASTRUCTURE

Storage Capacity	<ul style="list-style-type: none">-Large enough to accommodate normal waste production or irregular waste production-Sufficient enough for segregation
Storage Design	<ul style="list-style-type: none">-Area should ideally be roofed and side wall to protect from other elements.-Floor must be covered with concrete-Signboard 'DANGER'(30cm on bright yellow background) should be set up at the entrance.-Container(inc drums) on pallets. Max 4 drums per pallet. Not to be stacked more than 2 drums high-Not to be stacked horizontally-Ample aisle space between groups of containers for:<ol style="list-style-type: none">1. Free movement of forklift2. Emergency fire fighting purposes3. Emergency escape route4. Ease for Inspection

EQ (SCHEDULED WASTE) REGULATIONS: REGULATION 9

Containment and Drainage	<ul style="list-style-type: none">-Containment bund of sufficient capacity to contained:<ol style="list-style-type: none">1. 10% of volume of all container or2. Volume of largest container whichever is greater.-Floor to be:<ol style="list-style-type: none">1. Impervious base2. Free of cracks or gaps.3. Property sloped towards collective pit/sump
Storage area for incompatible and high-risk waste	<ul style="list-style-type: none">-Area protected from sources of ignition or reaction such as smoking, welding, radiant heat etc.-Area sub-divided to hold incompatible waste, high risk waste etc by impermeable wall.-For explosive or highly flammable wastes, area to be located at least 16m from facilities boundary fence
Ventilation	Good ventilation

EQ (SCHEDULED WASTE) REGULATIONS: REGULATION 9

STORAGE OPERATIONS

Containers management	<ul style="list-style-type: none">-Filling by pumping, shoveling or tripping at or near area where waste is generated.-Container always closed during storage except when inspected, sampled, emptied or fixed.-Containers must be not handled, opened or stored in manner which may cause them to leak.-On Becoming full, the containers should be date labeled and transferred to more storage area.
Container Sealing	<ul style="list-style-type: none">-Container to be tightly sealed and no leakage, bulging, rusting or bad dents.-Gaskets used must not significantly deteriorate in presence of waste.
Safety	<ul style="list-style-type: none">-Operatives to wear protective clothing/equipment-Use funnel or tube for filling containers with liquids.

EQ (SCHEDULED WASTE) REGULATIONS: REGULATION 9

Response to Spillage



-Transfer of waste between containers is not permissible if leak or spill is discovered must:

1. Trace reason and sources of leaks or spills
2. Transfer leaky drum into a larger container
3. Clean up the spillage

Unknown Waste

-The waste to be sealed in plastic bags labeled “unknown” and placed in a drum labeled “unknown”
-Any unknown waste shall be treated as high risk to be segregated until the identities are known.

Handling Duration

180 days

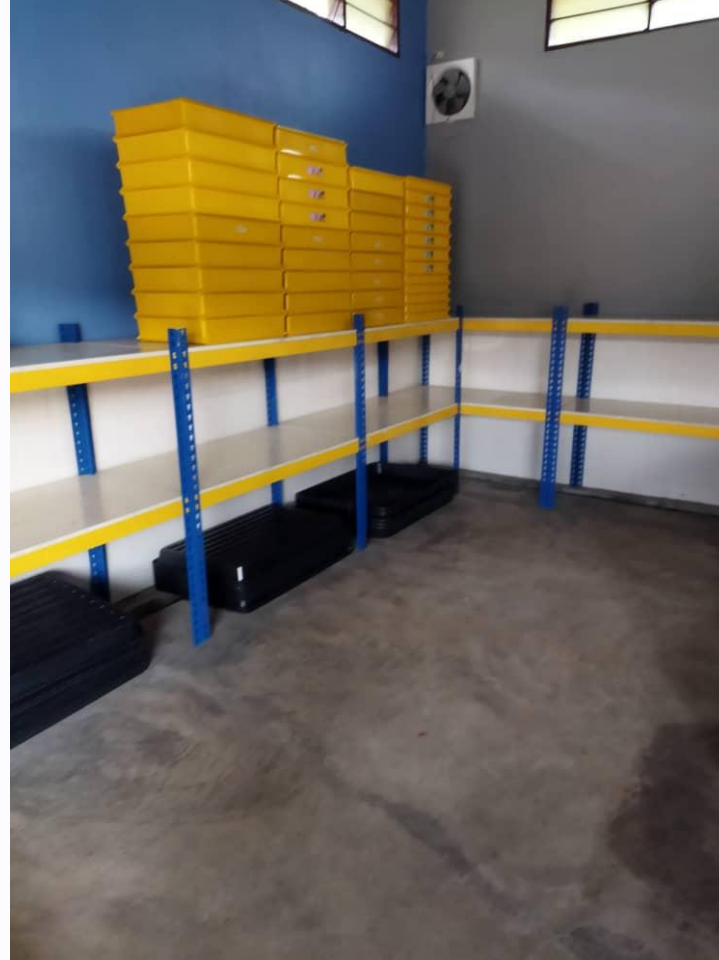
EQ (SCHEDULED WASTE) REGULATIONS: REGULATION 9

Best Practice For Waste Storage



EQ (SCHEDULED WASTE) REGULATIONS: REGULATION 9

Best Practice For Waste Storage



EQ (SCHEDULED WASTE) REGULATIONS: REGULATION 9

Best Practice For Waste Storage





Regulation & Guidelines

STANDARD PACKAGING MATERIALS



Regulation & Guidelines

STANDARD PACKAGING MATERIALS

Type of containers	Type of scheduled wastes	Packaging Requirement
<p>Bunghole drum (steel/plastic)</p>  	<ul style="list-style-type: none">• Inorganic or organic liquid waste• Steel drums should not be used for corrosive wastes such as acids or alkalis• Plastic drums compatible with most solvents. Solvents that are not compatible with plastic such as Diethyl Ether and Chloroform should be stored in steel drums	<ul style="list-style-type: none">• No hole, no bulge, and free of dent and corrosion



Regulation & Guidelines

STANDARD PACKAGING MATERIALS

<p>Open top drum with cover and clamp (steel/plastic)</p> 	<ul style="list-style-type: none">• Solid waste• Steel drums should not be used for acidic or alkaline waste• Example: sludge, e-waste, pharmaceutical waste, laboratory waste, contaminated gloves etc.	<ul style="list-style-type: none">• No hole, no bulge, and free of dent and corrosion
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Regulation & Guidelines

STANDARD PACKAGING MATERIALS

<p>Intermediate bulk container</p> 	<ul style="list-style-type: none">• Used for a broad range of waste streams such as oils, solvents and acids	<ul style="list-style-type: none">• No hole or crack
<p>Jerrican / carboy</p> 	<ul style="list-style-type: none">• Inorganic or organic liquid waste such as chemical wastes, solvents, etc	<ul style="list-style-type: none">• No hole or crack

Regulation & Guidelines

STANDARD PACKAGING MATERIALS

<p>Corrugated box / carton box</p> 	<ul style="list-style-type: none">• Dry solid waste with no free-flow liquid generated in small quantity• Example: e-waste, contaminated rags, expired drugs, cosmetics, etc.	<ul style="list-style-type: none">• No tear or hole
<p>Flexible Intermediate Bulk Containers (FIBCs)/ Jumbo Bags</p> 	<ul style="list-style-type: none">• Dry solid waste with no free-flow liquid• Example: dust, slag, ash, clinker, e-waste, dry sludge, contaminated rags / garnet, etc.	<ul style="list-style-type: none">• Preferably FIBCs made of high density poly ethylene (HDPE)• Must be doubled lining• Bags not to be filled more than 90% for secure packaging

Regulation & Guidelines

Best Packaging Method

- Best practice on quantity of chemical bottles into 1 drum
 1. 2.5L bottle – 15 pcs/drum
 2. 4L bottle – 10 pcs/drum
- Or to utilize up to 80% of drum space by ensuring the condition of small bottles are safe.
- Only COMPATIBLE CHEMICAL will be packed into a same drum
- Please LABEL ANY HIGH-RISK CHEMICAL on the drum

Regulation & Guidelines

Best Packaging Method



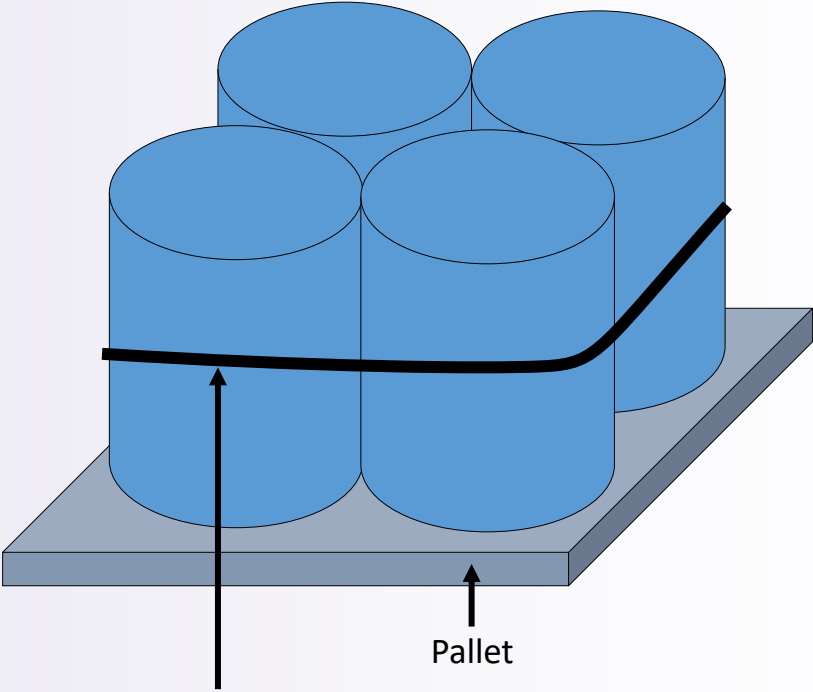
Carboy / Pail on Pallet

- Only 20L and above container can be put directly on a pallet
- Maximum of 16 carboy 20L per pallet

Regulation & Guidelines

Best Packaging Method

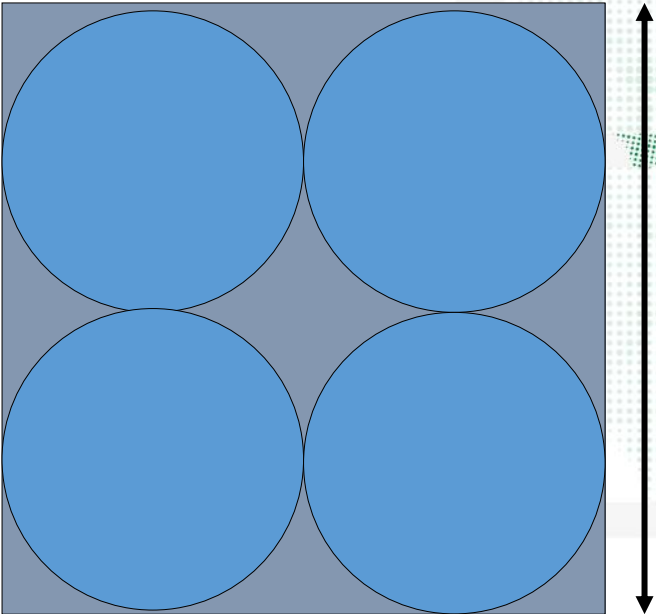
Side view of 4 drums on pallet



Plastic/steel tape or band to secure the drums

Pallet

Top view of 4 drums on pallet



1.2 m

1.2 m

Regulation & Guidelines

Best Packaging Method



Regulation & Guidelines

Best Packaging Method



CHEMICAL WASTE PACKAGING

Group of Chemical



Liquid Chemical:

1. Flammable Liquid (Solvent)
2. Acid (Organic/Inorganic/Strong/Weak)
3. Alkali (Strong/Weak)
4. Oxidizer



Solid Chemical:

1. Miscellaneous
2. Oxidizer
3. Flammable Solid

CHEMICAL WASTE PACKAGING

Group of Chemical

1. Organic Peroxide
2. Chloroform
3. Mercury

HIGH RISK

These items need to be contained in a different packaging materials than others. The drum **MUST BE LABELED / TAGGED** accordingly.

CHEMICAL WASTE PACKAGING

Group of Chemical (Pyrophoric)

1. Sodium Metal
2. Potassium Metal
3. Lithium Metal
4. Phosphorus Powder

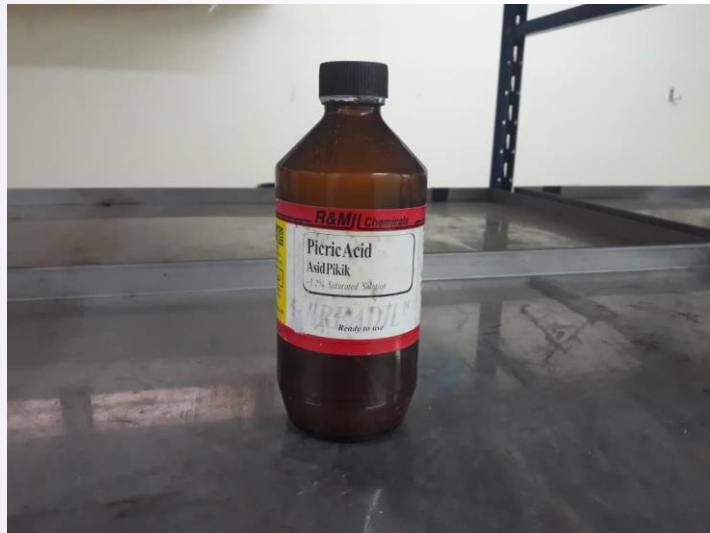
HIGH RISK

These chemicals need to be immersed in the paraffin oil to ensure no reaction happened during transportation and storage. If there are no more paraffin oil, **PLEASE DO NOT COLLECT**

CHEMICAL WASTE PACKAGING

List of chemical / items which cannot be collected by Kualiti Alam

1. Picric Acid – Explosive due to motion
2. Radioactive – Radiation
3. Explosive materials – Magazine, grenade or pistol




Picric Acid

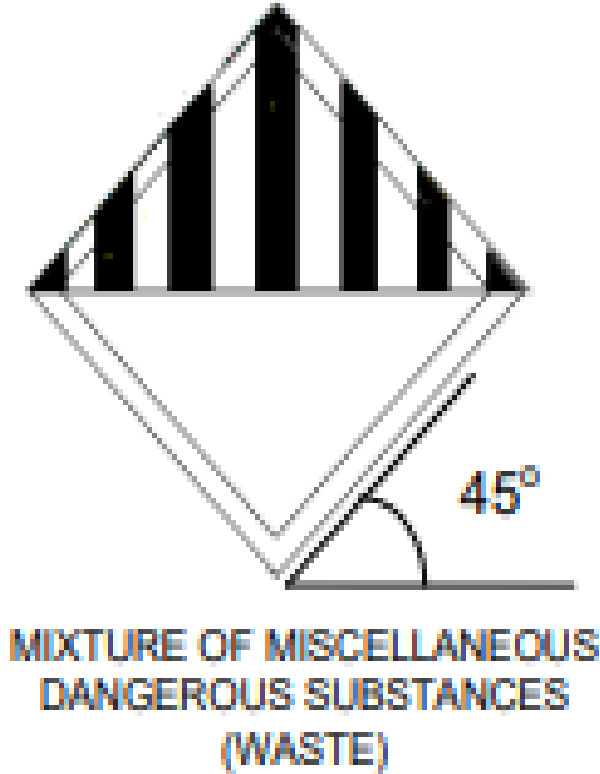
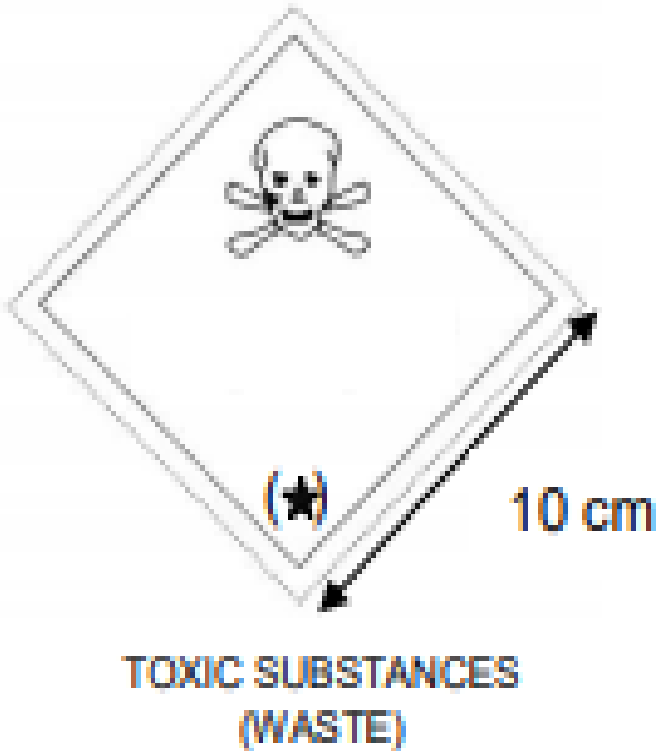


Radioactive

Regulation & Guidelines

Standard Requirement Label from DOE

	
MIXTURE OF MISCELLANEOUS DANGEROUS SUBSTANCES (WASTE)	
Waste code	:
Waste name	:
Date generated	:
Name of waste generator	:
Address and telephone number	:



EQ (SCHEDULED WASTE) REGULATIONS: REGULATION 10

LABELLING OF SCHEDULED WASTES



Label 1

- EXPLOSIVE SUBSTANCES (WASTE)
- Symbol (exploding bomb): black
- Background: light orange



Label 2

- INFLAMMABLE LIQUIDS (WASTE)
- Symbol (flame): black or white
- Background: red



Label 3

- INFLAMMABLE SOLIDS (WASTE)
- Symbol (flame): black;
- Background: white with vertical red stripes

EQ (SCHEDULED WASTE) REGULATIONS: REGULATION 10

LABELLING OF SCHEDULED WASTES



Label 4

- SOLID: SPONTANEOUSLY COMBUSTIBLE(WASTE)
- Substance liable to spontaneous combustion
- Symbol (flame): black
- Background: upper half white, lower half red



Label 5

- SOLID: DANGEROUS WHEN WET(WASTE)
- Substances which, if in contact with water, emit inflammable gases
- Symbol (flame): black or white; Background: blue



Label 6

- OXIDIZING SUBSTANCES (WASTE)
- Symbol (flame over circle): black
- Background: yellow

EQ (SCHEDULED WASTE) REGULATIONS: REGULATION 10

LABELLING OF SCHEDULED WASTES



Label 7

- ORGANIC PEROXIDES(WASTE)
- Symbol (flame over circle): black
- Background: yellow



Label 8

- TOXIC SUBSTANCES(WASTE)
- Poisonous (toxic) substances
- Symbol (skull over crossbones): black
- Background: white

EQ (SCHEDULED WASTE) REGULATIONS: REGULATION 10

LABELLING OF SCHEDULED WASTES



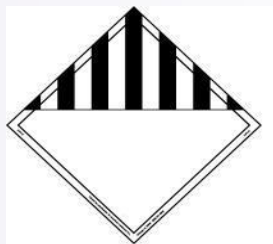
Label 9

- INFECTIOUS SUBSTANCES(WASTE)
- Symbol (three crescents superimposed on a circle): black
- Background: white



Label 10

- CORROSIVE SUBSTANCES(WASTE)
- Symbol (liquids spilling from two glass vessels and attacking a hand and a metal): black
- Background: upper half white, lower half black

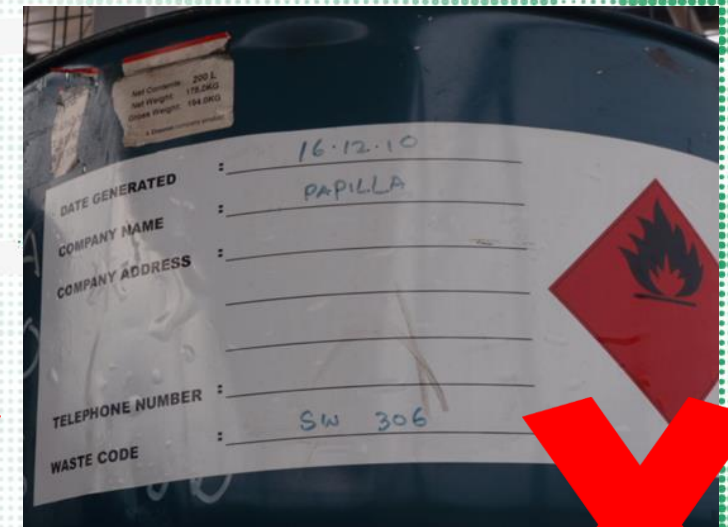


Label 11

- MIXTURE OF MISCELLANEOUS DANGEROUS SUBSTANCES(WASTE)
- Symbol (nil)
- Background: white with upper half vertical black stripes

EQ (SCHEDULED WASTE) REGULATIONS: REGULATION 10

Non-Compliance Labelling



PPE REQUIREMENT DURING PACKAGING WORK



Personal Protective Equipment (PPE)

Standard PPE



List of PPE

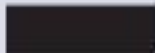


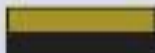

1. Safety Helmet
2. Goggle
3. Respirator
4. Nitrile Glove
5. Tyvek / Coverall
6. Safety Shoes

Personal Protective Equipment (PPE)

Standard PPE



Respirator

Color Coding for 3M™ Chemical Cartridges			
6001	Organic Vapor	Black	
6002	Acid Gases	White	
6003	Organic Vapor/Acid Gases	Yellow	
6004	Ammonia/Methylamine	Green	
6005	Formaldehyde/Organic Vapor	Olive/Black	
6006	Multi-Gas/Vapor	Olive	
6009	Mercury Vapor/Chlorine Gas	Orange	

Personal Protective Equipment (PPE)

Standard PPE



CHEMICAL GLOVE

FUNCTION	<ul style="list-style-type: none">• Reusable glove• Better chemical protection
SUITABLE FOR	<ul style="list-style-type: none">• Routine chemical handling• Handling concentrated and corrosive chemical



GRIP GLOVE

FUNCTION	<ul style="list-style-type: none">• Reusable glove• Provide extra grip at hand• Prevent from slip object from hand
SUITABLE FOR	<ul style="list-style-type: none">• Lifting and holding materials or equipments



NITRILE GLOVE

FUNCTION	<ul style="list-style-type: none">• Disposable glove• Chemical protection• Not suitable for concentrated chemical handling
SUITABLE FOR	<ul style="list-style-type: none">• Chemical activity



COTTON GLOVE

FUNCTION	<ul style="list-style-type: none">• Protect against dirt, splinter and slippery objects• Abrasion protection
SUITABLE FOR	<ul style="list-style-type: none">• Non-chemical activity• General housekeeping e.g. no liquid exposure, no heavy material and sharp edge handling.

Personal Protective Equipment (PPE)

Purpose of PPE

- 1. Avoid skin or body contact with hazardous waste**
- 2. Protect eyes and face**
- 3. Avoid breathing corrosive vapors, fume, dust or mist.**

Personal Protective Equipment (PPE)

Approved PPE shall be;

1. **Fit the employer**
2. **Suitable to type of work**
3. **Not adversely affect the health or medical condition**
4. **Sufficient supply and readily available**

RISKS & CONSEQUENCES FROM IMPROPER PACKAGING AND SEGREGATION



RISKS & CONSEQUENCES FROM IMPROPER PACKAGING AND SEGREGATION

Chemical Reaction



Heat Generation



Polymerize



Violent Reaction

RISKS & CONSEQUENCES FROM IMPROPER PACKAGING AND SEGREGATION

Chemical Reaction



Fire / Explosion



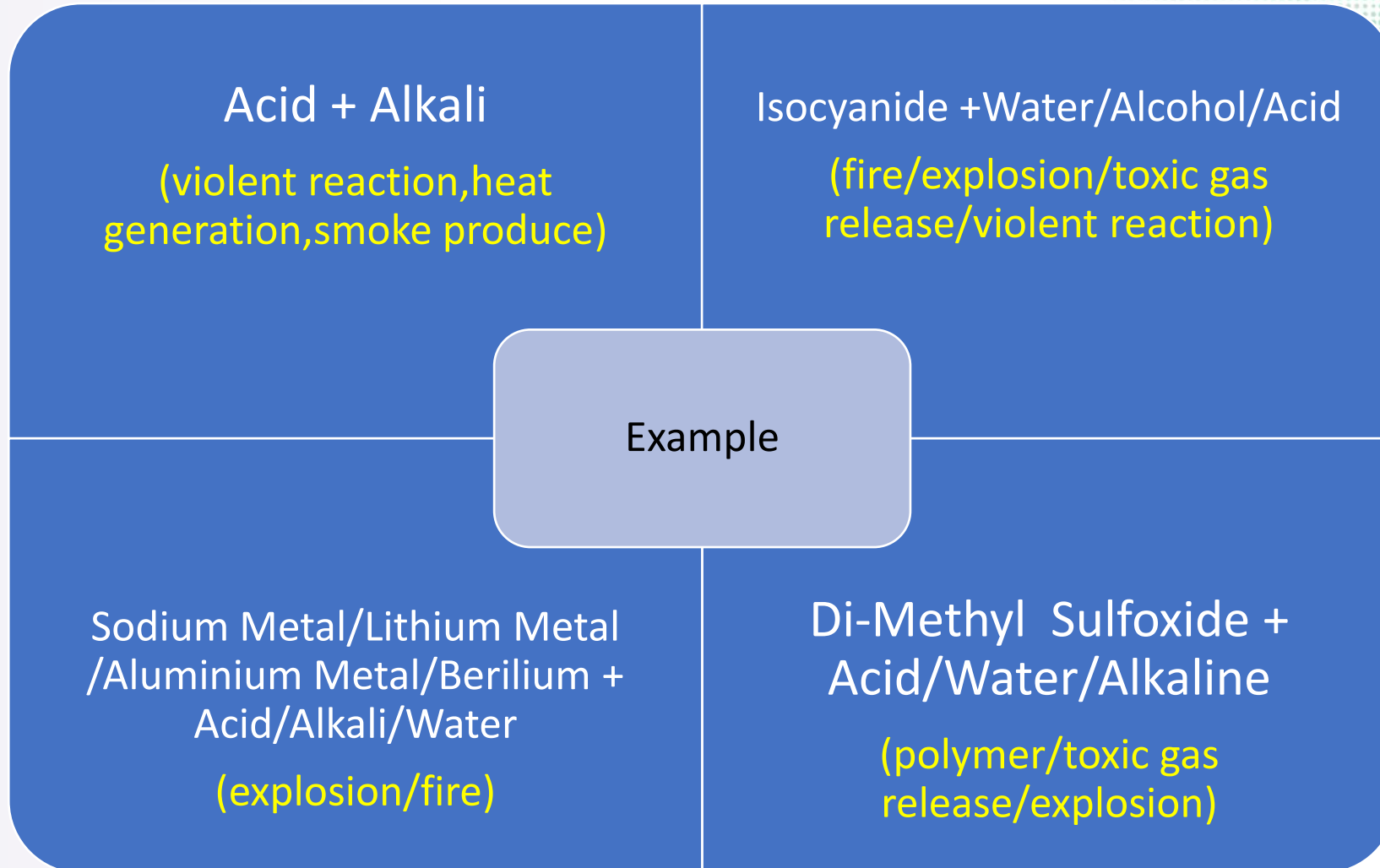
Toxic Gas Release



Flammable Gas
Release

RISKS & CONSEQUENCES FROM IMPROPER PACKAGING AND SEGREGATION

Risk Of Incompatibility Of Chemical



RISKS & CONSEQUENCES FROM IMPROPER PACKAGING AND SEGREGATION

Chemical Effect To Human Health



Ketoksikan

Toxicity



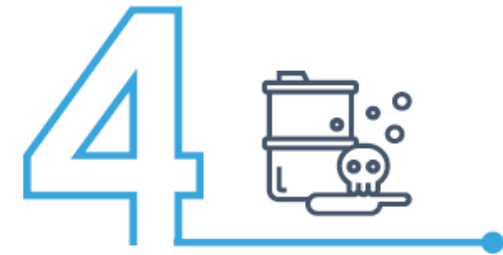
Kerengsaan kulit

Skin irritation



Kerosakan mata

Eye damage



Kakisan

Corrosion



Alergi

Allergic



Kanser

Cancer



Mutasi

Mutation



Sesak nafas

Breathing difficulties

RISKS & CONSEQUENCES FROM IMPROPER PACKAGING AND SEGREGATION

Non – Compliance Packaging



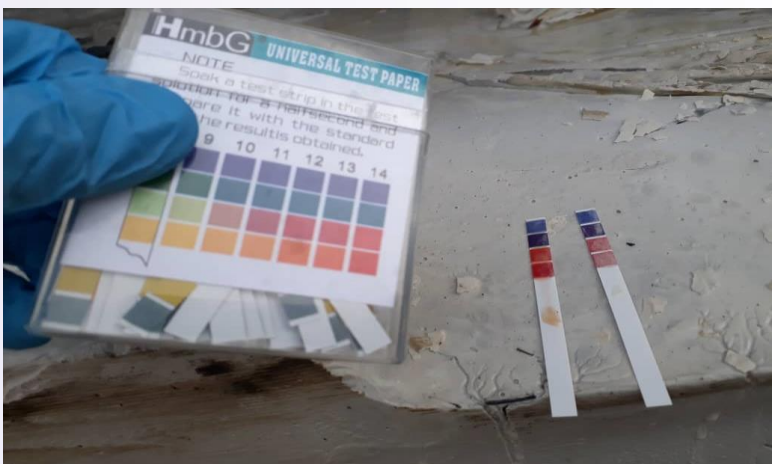
RISKS & CONSEQUENCES FROM IMPROPER PACKAGING AND SEGREGATION

Fire Incident & Gas Release Due To Incompatibility Of Chemical



RISKS & CONSEQUENCES FROM IMPROPER PACKAGING AND SEGREGATION

Spillage due to Improper Packaging



RISKS & CONSEQUENCES FROM IMPROPER PACKAGING AND SEGREGATION

Video : Effect of Non-Comply Packaging



RISKS & CONSEQUENCES FROM IMPROPER PACKAGING AND SEGREGATION

Video : Explosion Incident



Thank You



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